

5/21

for the next one

DART AEROSPACE LTD		Work Order:	<u>23132</u>
Description: Float Skidtube, RH (206L/L1/L3/L4/407)		Part Number:	D206-642-512
Dwg:		Qty:	1
Page 1 of 2			

Step	Location	Procedure	By	Date	Qty																																																																																																																																												
1	DC	Issue Travelers for: D206-642-512 Skidtube D206-642-541 Skidtube Assembly Batch: <u>23132</u> <u>23132</u>	<i>KJ</i>	05.09.26	1																																																																																																																																												
2	DC	Photocopy bluefile and create labels per PPP D206-642-512 CHG002 <i>UK 31 KJ</i>																																																																																																																																															
3	LG	Go to Traveler D206-642-541																																																																																																																																															
4	PK	Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>1</td><td>D206-648-013</td><td>GHW Kit</td><td>B24327</td></tr> <tr><td>16</td><td>D2652</td><td>Bushing</td><td>B21091</td></tr> <tr><td>10</td><td>D2712</td><td>Set Screw</td><td>B24216</td></tr> <tr><td>1</td><td>D2932-2</td><td>Saddle</td><td>B21714</td></tr> <tr><td>1</td><td>D2933-2</td><td>Saddle</td><td>B21679</td></tr> <tr><td>2</td><td>D2934</td><td>Saddle Spacer</td><td>B21108</td></tr> <tr><td>2</td><td>D2935</td><td>Saddle Spacer</td><td>B21109</td></tr> <tr><td>1</td><td>D2938-2</td><td>Saddle</td><td>B23783</td></tr> <tr><td>1</td><td>D2939-2</td><td>Saddle</td><td>B23784</td></tr> <tr><td>2</td><td>D3396-3</td><td>Spacer</td><td>B24583</td></tr> <tr><td>1</td><td>D3407-043</td><td>Tow Ring</td><td>B24584</td></tr> <tr><td>1</td><td>D3456-1</td><td>Washer</td><td>B24174</td></tr> <tr><td>2</td><td>D3457-1</td><td>Washer</td><td>B24585</td></tr> <tr><td>3</td><td>AN3C35A</td><td>Bolt</td><td>M18918</td></tr> <tr><td>9</td><td>AN3C36A</td><td>Bolt</td><td>M18918</td></tr> <tr><td>8</td><td>AN3C41A</td><td>Bolt</td><td>M18918</td></tr> <tr><td>12</td><td>AN4C6A</td><td>Bolt</td><td>M18918</td></tr> <tr><td>8</td><td>AN5C11A</td><td>Bolt</td><td>M18918</td></tr> <tr><td>4</td><td>AN5C12A</td><td>Bolt</td><td>M18918</td></tr> <tr><td>4</td><td>AN5C13A</td><td>Bolt</td><td>M18918</td></tr> <tr><td>1</td><td>AN5C15A</td><td>Bolt</td><td>M18918</td></tr> <tr><td>2</td><td>AN5C32A</td><td>Bolt</td><td>M18918</td></tr> <tr><td>2</td><td>AN5C34A</td><td>Bolt</td><td>M18918</td></tr> <tr><td>1</td><td>AN5C35A</td><td>Bolt</td><td>M18918</td></tr> <tr><td>24</td><td>AN960C10L</td><td>Washer</td><td>M18918</td></tr> <tr><td>24</td><td>AN960C416L</td><td>Washer</td><td>M18918</td></tr> <tr><td>8</td><td>AN960C516L</td><td>Washer</td><td>M18918</td></tr> <tr><td>20</td><td>MS21043-3</td><td>Nut</td><td>M17239</td></tr> <tr><td>13</td><td>MS21043-4</td><td>Nut</td><td>M18535</td></tr> <tr><td>4</td><td>MS21043-5</td><td>Nut</td><td>M17997</td></tr> <tr><td>24</td><td>NAS1515H3L</td><td>Washer</td><td>M17450</td></tr> <tr><td>24</td><td>NAS1515H4L</td><td>Washer</td><td>M18809</td></tr> <tr><td>16</td><td>NAS1515H5</td><td>Washer</td><td>M18143</td></tr> <tr><td>8</td><td>NAS1515H5L</td><td>Washer</td><td>M17659</td></tr> </tbody> </table>	Qty	Part Number	Description	Batch	1	D206-648-013	GHW Kit	B24327	16	D2652	Bushing	B21091	10	D2712	Set Screw	B24216	1	D2932-2	Saddle	B21714	1	D2933-2	Saddle	B21679	2	D2934	Saddle Spacer	B21108	2	D2935	Saddle Spacer	B21109	1	D2938-2	Saddle	B23783	1	D2939-2	Saddle	B23784	2	D3396-3	Spacer	B24583	1	D3407-043	Tow Ring	B24584	1	D3456-1	Washer	B24174	2	D3457-1	Washer	B24585	3	AN3C35A	Bolt	M18918	9	AN3C36A	Bolt	M18918	8	AN3C41A	Bolt	M18918	12	AN4C6A	Bolt	M18918	8	AN5C11A	Bolt	M18918	4	AN5C12A	Bolt	M18918	4	AN5C13A	Bolt	M18918	1	AN5C15A	Bolt	M18918	2	AN5C32A	Bolt	M18918	2	AN5C34A	Bolt	M18918	1	AN5C35A	Bolt	M18918	24	AN960C10L	Washer	M18918	24	AN960C416L	Washer	M18918	8	AN960C516L	Washer	M18918	20	MS21043-3	Nut	M17239	13	MS21043-4	Nut	M18535	4	MS21043-5	Nut	M17997	24	NAS1515H3L	Washer	M17450	24	NAS1515H4L	Washer	M18809	16	NAS1515H5	Washer	M18143	8	NAS1515H5L	Washer	M17659			
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5	PK	From FP: Qty 1 D206-642-541 Batch: _____																																																																																																																																															
6	QC4	Inspect Kit 100% for Completeness on the W/O	<i>CJ</i>	05/11/10	1																																																																																																																																												
7	PK	Identify and package per PPP D206-642-512																																																																																																																																															

Kit not shipped
on B23132 per
Bill
use for 24798

RELEASED
10/05-07-23

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ _____ Date: 06/01/18

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 21, 2005
07:37 am

Work Order No : 0023132
Project Name : D206-642-512
Project For : WK521
Work Order Type : Main
Main WO Number :
House Part Number : *D206-642-512
Description : Float Skidtube RH
Manufactured : Yes
Amount Req'd : 1
Amount Done : 0
Start Date : 04-29-05
Est Finish Date : 05-20-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est. Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted-	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00